



ACRYLIC BLOCK FILLER V114

Features

- Excellent for all high-performance coatings
- Fills and seals masonry block and concrete
- High Solids
- High moisture resistance

Recommended For

Concrete Block, Cinder Block, Tilt up, Precast Concrete. Corotech® Acrylic Block Filler can be used on all types of vertical masonry surfaces in atmospheric to moderately severe environments. It is recommended in Manufacturing Plants, Schools, Hospitals, Restaurants, etc.

General Description

Acrylic Block Filler is a water reducible, heavy-duty, acrylic block filler formulated for interior or exterior use in conjunction with high performance coating systems. It may be top-coated with conventional Latex or Alkyd finishes as well as with Epoxy, Aliphatic Urethane, Chlorinated Rubber and Quick Dry Enamels.

Limitations

- Do not apply if material, substrate or ambient temperature is below 50°F (10°C).
- Relative humidity should be below 90%. Do not apply if within 5 degrees of dew point or if rain is expected within 12 hours of application.
- Not for immersion service or use on car washes.

Product Information

Colors — Standard:	Technical Data◇	White
White (01)	Vehicle Type	Acrylic
	Pigment Type	Titanium Dioxide
	Volume Solids	50.0 ± 1.0%
	Coverage per Gallon at Recommended Film Thickness	50 – 100 Sq. Ft.
	Recommended Film Thickness	– Wet 16 - 32 mils – Dry 8 - 16 mils
	Depending on surface texture and porosity.	
	Dry Time @ 77 °F (25 °C) @ 50% RH	– Tack Free 4 Hours – To Recoat 12 Hours
	High humidity and cool temperatures will result in longer dry, recoat and service times.	
	Dries By	Evaporation
	Viscosity	115 – 120 KU
	SAG Rating:	Passes 26 mils wet (Leneta)
	Flash Point	200°F or greater (TT-P-141, Method 4293)
	Gloss/Sheen	0 – 5 units @ 60°
	Surface Temperature at Application	– Min. 50 °F – Max. 90 °F
	Thin With	Clean Water
	Clean Up Thinner	Warm, Soapy Water
	Weight Per Gallon	13.6 lbs.
	Storage Temperature	– Min. 40 °F – Max. 90 °F
	Volatile Organic Compounds (VOC)	
	43 Grams/Liter	0.36 Lbs./Gallon

◇ Reported values are for White. Contact retailer for values of other bases or colors

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Surface Preparation

The surface to be painted must be clean and free of dust, grease, oil, rust stains, loose mortar, laitance, form release agents, mildew, previous failing coatings and other contamination. Mildew should be removed by washing with a solution of 1 part household bleach* and 3 parts water. Scrub thoroughly, rinse and allow it to dry. Laitance, dust, loose mortar, previous failing coatings and other surface contamination should be removed by high pressure abrasive blasting. Grease and oil residues should be removed by cleaning with Corotech® V600 Oil and Grease Emulsifier. Cracks, bug holes and other voids should be filled using an appropriate Cement Patching Compound.

*Follow bleach manufacturer's instructions for safe handling and use of bleach solution.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Informational Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Application

Stir product until it is of uniform consistency. Acrylic Block Filler can be applied at package viscosity and does not normally require thinning. The material can be applied by brush, roller or spray. Best results can be achieved by applying with an airless sprayer followed by a squeegee float or back rolling. This will force the material into pores and small voids and will result in a smooth, uniformly filled surface that will readily accept almost any finish coat. In areas where heavy moisture will be present, extra care must be taken to ensure that all pinholes are filled before applying the topcoat. In the case of extremely porous or irregular masonry, a second coat may be needed. If necessary to thin to ease brushing or spraying, use clean water. Do not over thin, as this will reduce the filling properties of this material.

NOTE: Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with recommended thinner. Do not apply if material, substrate or ambient temperature is below 50°F (10°C). Relative humidity should be below 90%. Do not apply if within 5 degrees of dew point or if rain is expected within 12 hours of application.

TEST DATA		CHEMICAL RESISTANCE GUIDE (NON-IMMERSION)	
		Fresh Water	See Finish Coat Data Sheets for Resistance Information.
Flexibility (ASTM D1737)	Pass 1/4" Mandrel	Salt Water	
Dry Heat Resistance	200 °F	Acids	
Wet Heat Resistance	150 °F	Alkalis	
Adhesion (ASTM D3359)	Pass 5B	Solvents	
		Fuel	
		Acidic Salt Solutions	
		Alkaline Salt Solutions	
		Neutral Salt Solutions	
SYSTEMS RECOMMENDATIONS			
COMPATIBLE FINISHES			
V200 Line, V201 Line, V230 Line, V231 Line, V220 Line, V300 Line, V330 Line, V400 Line, V410, V440 Line, V500 Line, V510 Line, V520 Line, V540 Line and Other Acrylics, Vinyl Acrylics & Alkyds			
For substrates other than listed above, or for usage in severe environmental conditions, please consult with Corotech® Technical Service.			

Clean Up

Clean up with warm, soapy water followed by a clean water rinse.

Environmental Health & Safety Information

Danger

May cause cancer

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required.

Response: If exposed or concerned get medical attention.

Storage: Store locked up.

Disposal: Dispose of contents/container to an approved waste disposal plant.



WARNING Cancer and Reproductive Harm—
www.P65warnings.ca.gov

This document represents hazards of the product referenced above. Refer to the individual Safety Data Sheet for hazards of the specific product you will be using.

**KEEP OUT OF REACH OF CHILDREN
KEEP FROM FREEZING
FOR PROFESSIONAL USE ONLY**

**Refer to Safety Data Sheet for
additional health and safety information.**